

The kinescope is mounted in place by a bridge network which is bolted to the two chassis. Three self-tapping screws on the front of the bridge network and two additional screws on the side of the bridge about midway to the rear hold it to each chassis. To disassemble, remove these five screws and lift off the kinescope assembly.

The focus coil (LF-1) determines the proper positioning of the raster

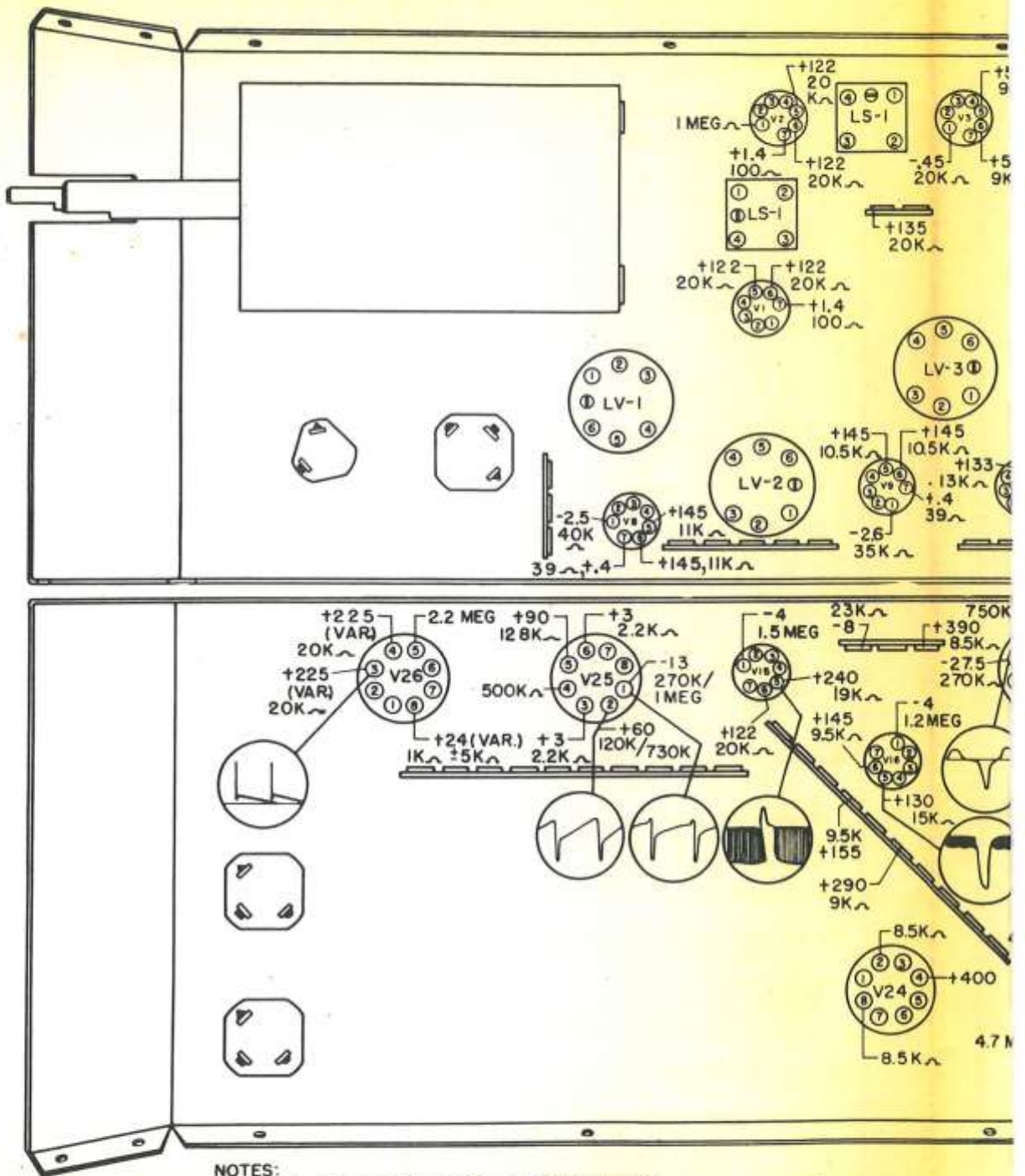
on the face of the kinescope. When replacing kinescope, be sure the focus coil is located properly for correct position of the raster. Vertical adjustment of the raster is accomplished by tilting the coil forward or backward on the neck of the tube. Tilting the bottom of the coil forward raises the raster and vice versa. This adjustment is critical since no control is incorporated for vertical positioning.

PARTS LIST

Ref Symbol	Description	Part No.	Ref Symbol	Description	Part No.
	<u>CAPACITORS</u>				
{C101	Herlec: 2-sect.	CCD-22	C213	Ceramic: 270 μ f,	CC-327
C102	0.002 μ f, 500 V		C214	400 V	
C103	Herlec: 0.005 μ f,	CC-25		Tubular paper,	CP-15
	400 V		C215	0.05 μ f, 400 V	
{C104	Herlec: 2-sect.	CCD-22		Tubular paper,	CP4-01
C105	0.002 μ f, 500 V		{C216	0.1 μ f, 400 V	
C106	Ceramic: 50 μ f,	CC-45	C217	Tubular paper,	CP-15
	400 V		C218	0.05 μ f, 400 V	
C107	Ceramic: 0.0015 μ f,	CC-215	C219		
	400 V		C220	Ceramic: 10 μ f,	CC-41
C108	Ceramic: 270 μ f,	CC-327		400 V	
	400 V		C221	Herlec: 0.005 μ f,	CC-25
C109	Tubular paper,	CP4-25		500 V	
	0.005 μ f, 400 V		C222	Ceramic: 0.0015 μ f,	CC-215
C110	Tubular paper,	CP-15		400 V	
	0.05 μ f, 400 V		C223	Tubular paper,	CP4-21
C111	Tubular paper,	CP4-12		0.001 μ f, 400 V	
	0.02 μ f, 400 V		{C301	Tubular elect:	CET-2
C112	Tubular elect:	CET-1	C302	50 μ f, 25 V	
	10 μ f, 25 V		C303	Can elect: 3-sect,	CEM-3
C113	Tubular paper,	CP4-25		60, 20, 40 μ f,	
	0.005 μ f, 400 V			300 V, size 1-3/8"	
C201	Ceramic: 270 μ f,	CC-327	C304	Can elect: 2-sect,	CEM-4
	400 V			20, 10 μ f, 450 V,	
{C202	Herlec: 2-sect,	CCD-22		size 1"	
C203	0.002 μ f, 500 V		C401	Ceramic: 270 μ f,	CC-327
C204	Ceramic: 270 μ f,	CC-327		400 V	
	400 V		C402	Molded paper:	CPM4-01
{C205	Herlec: 2-sect,	CCD-22		0.1 μ f, 400 V	
C206	0.002 μ f, 500 V		C403	Ceramic: 270 μ f,	CC-327
C207	Ceramic: 270 μ f,	CC-327		400 V	
	400 V		C404	Molded paper:	CPM4-15
{C208	Herlec: 2-sect,	CCD-22		0.05 μ f, 400 V	
C209	0.002 μ f, 500 V		C405	Ceramic: 100 μ f,	CC-31
C210	Ceramic: 270 μ f,	CC-327		400 V	
	400 V		C406	Tubular oil-filled:	CO6-21
{C211	Herlec: 2-sect,	CCD-22		0.001 μ f, 600 V	
C212	0.002 μ f, 500 V		C407	Molded paper:	CPM4-11
				0.01 μ f, 400 V	

Ref Symbol	Description	Part No.	Ref Symbol	Description	Part No.
C408	Molded paper: 0.1 μ f, 400 V	CPM4-01	C607	Molded paper: 0.1 μ f, 400 V	CPM4-01
C409	Molded paper: 0.02 μ f, 400 V	CPM4-12	C608	Molded paper: 0.01 μ f, 400 V	CPM4-11
C410	Tubular paper, 0.02 μ f, 400 V, 10%	CP4-12-2			
C411	Molded paper: 0.005 μ f, 400 V	CPM4-25			
C412	Molded paper: 0.05 μ f, 400 V	CPM4-15	PD-1	Dual-control with S.P.S.T. On-Off switch; Brightness; 100K Ω ; Focus: 5K Ω ; 10 W	PD-1
C413	Ceramic: 270 μ f, 400 V	CC-327	PD-2	Dual-control: Contrast; 25K Ω Audio; 500K Ω	PD-2
C414	Molded paper: 0.01 μ f, 400 V	CPM4-11	PD-3	Dual-control: Horiz Hold; 100K Ω Vert Hold; 1 M Ω	PD-3
C415	Mica postage stamp CM 20 size: 680 μ f 10%, 600 V	CM-368	P-1	Horiz Position: wire wound, 100 Ω , 1/2 W	P-1
C416	Tubular paper, 0.001 μ f, 600 V	CP6-21	P-2	Vert Linearity: 5K Ω	P-2
C417	Molded paper: 0.1 μ f, 400 V	CPM4-01	P-3	Vert Size: 1 M Ω	P-3
C418	Molded paper: 0.05 μ f, 400 V	CPM4-15	P-4	Horiz Drive: 50K Ω	P-4
C419	Tubular oil-filled: 0.035 μ f, 600 V	CO6-135			
C420	Tubular elect: 50 μ f, 25 V	CET-3			
C421	Ceramic: 500 μ f, 10 KV	CHV-35			
C422	Tubular oil-filled: 0.1 μ f, 600 V	CO6-01	R101	100 Ω 10%, 1/2 W	RC 101-2
C423	Ceramic: 100 μ f, 400 V	CC-31	R102	1K Ω 10%, 1/2 W	RC 102-2
C424	Tubular paper, 0.5 μ f, 400 V	CP4-05	R103	1 M Ω 10%, 1/2 W	RC 105-2
C425	Ceramic: 25 μ f, 400 V	CC-425	R104	100 Ω 10%, 1/2 W	RC 101-2
C501	Can elect: 3-sect 40, 40 μ f, 450 V; 50 μ f, 50 V; size 1-3/8"	CEM-2	R105	1K Ω 10%, 1/2 W	RC 102-2
C502	Can elect: 3-sect 20, 20 μ f, 450 V; 60 μ f, 350 V; size 1-3/8"	CEM-1	R106	22K Ω 10%, 1/2 W	RC 223-2
C601	Molded paper: 0.002 μ f, 400 V	CPM4-22	R107	10K Ω 10%, 1/2 W	RC 103-2
C602	Molded paper: 0.005 μ f, 400 V	CPM4-25	R108	10K Ω 10%, 2 W	RC 103-8
C603	Molded paper: 0.05 μ f, 400 V	CPM4-15	R109	100K Ω 10%, 1/2 W	RC 104-2
C604	Molded paper: 0.05 μ f, 400 V	CPM4-15	R110		
C605	Molded paper: 0.01 μ f 10%, 400 V	CPM4-11-2	R111	10 M Ω 10%, 1/2 W	RC 106-2
C606	Molded paper: 0.05 μ f, 400 V	CPM4-15	R112	2.2 M Ω 10%, 1/2 W	RC 225-2
			R113	240K Ω 10%, 1/2 W	RC 244-2
			R114	390K Ω 10%, 1/2 W	RC 394-2
			R115	270 Ω 10%, 1/2 W	RC 271-2
			R201	1K Ω 10%, 1/2 W	RC 102-2
			R202	10K Ω 10%, 1/2 W	RC 103-2
			R203	39 Ω 10%, 1/2 W	RC 390-2
			R204	10K Ω 10%, 1/2 W	RC 103-2
			R205	1K Ω 10%, 1/2 W	RC 102-2
			R206	10K Ω 10%, 1/2 W	RC 103-2
			R207	39 Ω 10%, 1/2 W	RC 390-2
			R208	10K Ω 10%, 1/2 W	RC 103-2
			R209	1K Ω 10%, 1/2 W	RC 102-2
			R210	4.7K Ω 10%, 1/2 W	RC 472-2
			R211	39 Ω 10%, 1/2 W	RC 390-2
			R212	10K Ω 10%, 1/2 W	RC 103-2
			R213	2.7K Ω 10%, 1/2 W	RC 272-2

CONTROLS--POTENTIOMETERSRESISTORS



NOTES:
 1. THE METER USED IS 20,000 OHMS/ PER VOLT. ALL MEASUREMENTS TAKEN WITH RESPECT TO CHASSIS. VOLTAGE MEASUREMENTS TAKEN WITH BIAS SET AT -3 VOLTS; VOLUME AND CONTRAST CONTROL AT MAXIMUM. AC INPUT IS 117 VOLTS.

FIG. 6 -

CORP.

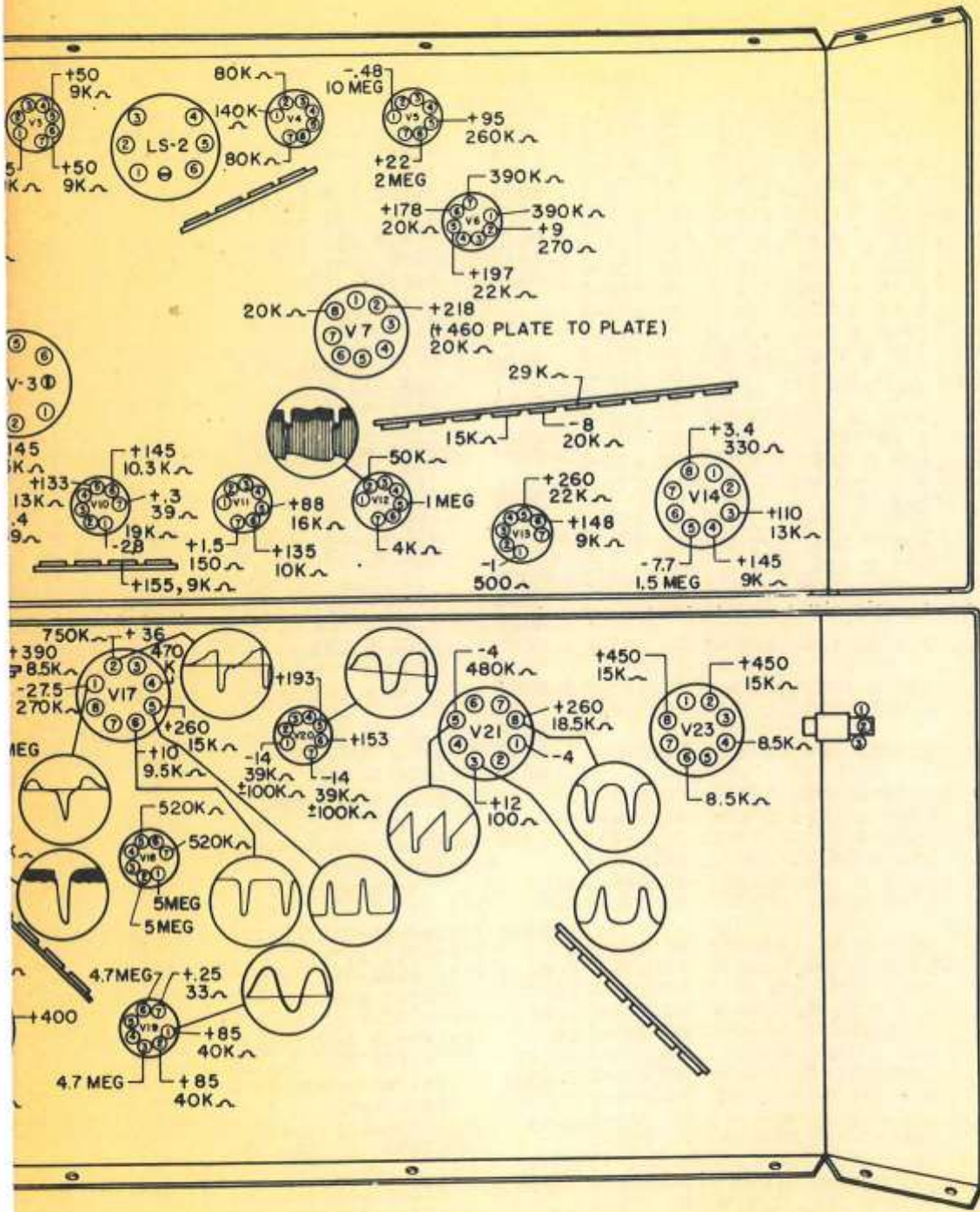
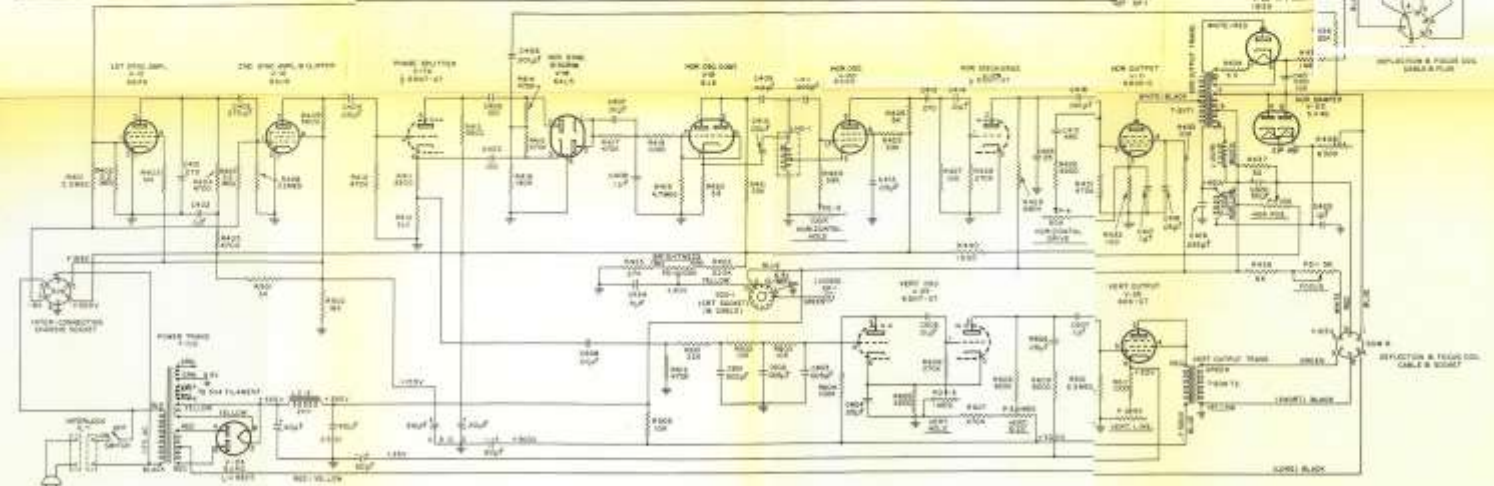
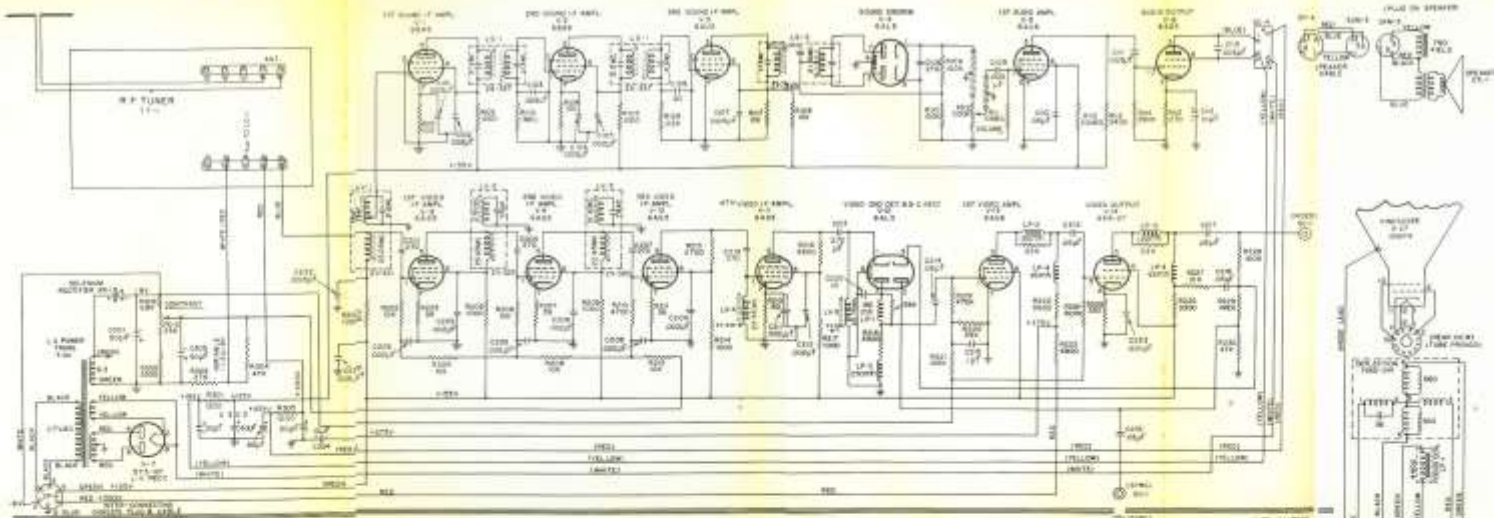


FIG. 6 - VOLTAGE ANALYSIS CHART

Ref Symbol	Description	Part No.	Ref Symbol	Description	Part No.
SP-6	Plug, Cinch 15B 11947	SP-6	LP-3	Coil, peaking: 250 mh	LP-3
SH-6	Shell & insert, Cinch 16B 12358	SH-6	LP-4	Coil: 93 mh (2 used)	LP-4
SC-4	Socket, Cinch #2642	SC-4	L-201R3	Coil, hor linearity	L-201R3
SP-4	Plug, Cinch #2770	SP-4	L-201R1	Coil, width control	L-201R1
SH-4	Shell, Cinch #2706	SH-4			
SI-4	Cardboard insert, Cinch #1196	SI-4			
<u>TUBES</u>					
SCM-3	Female connector: Alden 203FC with 30" cable	SCM-3	V-1	6BA6: 1st sound 1-f ampl	T-6BA6
IL-1	Line cord w/ interlock	IL-1	V-2	6BA6: 2nd sound 1-f ampl	T-6BA6
IC-1	Interlock connector	IC-1	V-3	6AU6: 3rd sound 1-f ampl	T-6AU6
WEB-1	Bag webbing: 32" lg x 1" wd	WEB-1	V-4	6AL5: Sound discrim	T-6AL5
AC-1	2nd anode cap connector w/ leads	AC-1	V-5	6AU6: 1st audio ampl	T-6AU6
SCM-6	Socket: 6-prong w/ cable, Alden 206FC	SCM-6	V-6	6AQ5: Audio output	T-6AQ5
QS-1	Plug button, Ucinite #48174	QS-1	V-7	5Y3GT: R-f, 1-f, 1-v rect	T-5Y3
SDD-1	CRT socket	SDD-1	V-8	6AG5: 1st video 1-f ampl	T-6AG5
RM-1	CRT rubber shock mount	RM-1	V-9	6AG5: 2nd video 1-f ampl	T-6AG5
SCM-6	Deflection and focus coil cable	SCM-6	V-10	6AG5: 3rd video 1-f ampl	T-6AG5
<u>TRANSFORMERS, COILS & CHOKES</u>					
LS-1	Trans, 1st & 2nd sound 1-f (2 used)	LS-1	V-11	6AG5: 4th video 1-f ampl	T-6AG5
LS-2	Trans, discrim	LS-2	V-12	6AL5: Video 2nd det. & d-c restorer	T-6AL5
ES-1	Trans, audio output mtd on/& part of spkr		V-13	6AU6: 1st video ampl	T-6AU6
LV-1	Trans, conv 1-f	LV-1	V-14	6K6GT: Video output	T-6K6
LV-2	Trans, 2nd video 1-f	LV-2	V-15	6BA6: 1st sync ampl	T-6BA6
LV-3	Trans, 3rd video 1-f	LV-3	V-16	6AU6: 2nd sync amp & clipper	T-6AU6
LV-4	Trans, 4th video 1-f	LV-4	V-17	6SN7GT: Phase splitter & hor discharge	T-6SN7
LV-5	Trans, 5th video 1-f	LV-5	V-18	6AL5: Hor sync discrim	T-6AL5
T-204T2	Trans, vert output	T-204T2	V-19	6J6: Hor osc. cont	T-6J6
DY-1	Defl yoke w/network	DY-1	V-20	6AQ5: Hor osc	T-6AQ5
T-100	Trans, H-V power	T-100	V-21	6BG6G: Hor output	T-6BG6
T-101	Trans, L-V power	T-101	V-22	1B3GT: H-V rect	T-1B3
LHO-1	Coil, hor osc	LHO-1	V-23	5V4G: Hor damper	T-5V4
T-211T1	Trans, hor output	T-211T1	V-24	5U4G: Sync chassis 1-v rect.	T-5U4
LC-1	Choke, filament: (4 used)	LC-1	V-25	6SN7GT: Vert osc	T-6SN7
LC-2	Filter choke: 2 hys	LC-2	V-26	6K6GT: Vert output	T-6K6
LP-1	Coil, focus	LP-1	V-27	10BP4: Kinescope	T-10BP4
LP-1	Coil, peaking: 180 mh on 39K Ω res	LP-1			
LP-2	Coil, peaking: 120 mh (2 used) on 22K Ω res	LP-2			

Tubes in R-F Unit not included



Ref. Symbol	Description	Part No.	Ref. Symbol	Description	Part No.
20-1	Octal socket w/rod legs, Bellcore 200	20-1	40-1	Terminal strip 4-1/2" x 1 1/2"	40-1
20-2	Special washer, Amphenol 200	20-2	40-2	Single bracket, tapped, 40-1	40-2
20-3	Miniature 7-pin socket, Ray tag socket, Ray socket	20-3	40-3	Angle bracket, 1/2" x 1/2" x 1/2" (Metric #176)	40-3
20-4	Terminal strip 2-1/2" x 1 1/2"	20-4	40-4	Angle bracket, Metric #227	40-4
20-5	Terminal strip 1-1/2" x 1 1/2"	20-5	40-5	Outer assembly, 20-degree	40-5
20-6	Terminal strip 1-1/2" x 1 1/2"	20-6	40-6	Huber assembly, 1/2"	40-6
20-7	Terminal strip 1-1/2" x 1 1/2"	20-7	40-7	O.D., 1/2" x 1/2"	40-7
20-8	Terminal strip 1-1/2" x 1 1/2"	20-8	40-8	Rubber grommet, 1/2" x 1/2"	40-8
20-9	Terminal strip 1-1/2" x 1 1/2"	20-9	40-9	1500-1	40-9
20-10	Terminal strip 1-1/2" x 1 1/2"	20-10	40-10	Button lock	40-10
20-11	Terminal strip 1-1/2" x 1 1/2"	20-11	40-11	Slender legs	40-11
20-12	Terminal strip 1-1/2" x 1 1/2"	20-12	40-12	Shackle #2	40-12
20-13	Terminal strip 1-1/2" x 1 1/2"	20-13	40-13	Mounting base	40-13
20-14	Terminal strip 1-1/2" x 1 1/2"	20-14	40-14	Bracket (slotted)	40-14
20-15	Terminal strip 1-1/2" x 1 1/2"	20-15	40-15	Flint lamp #4	40-15
20-16	Terminal strip 1-1/2" x 1 1/2"	20-16	40-16	0.25 AMP. RFL. dev.	40-16
20-17	Terminal strip 1-1/2" x 1 1/2"	20-17	40-17	Flint lamp socket	40-17
20-18	Terminal strip 1-1/2" x 1 1/2"	20-18	40-18	Thermion separator	40-18
20-19	Terminal strip 1-1/2" x 1 1/2"	20-19	40-19	Socket type	40-19

NOTES:
 1. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 2. UNLESS OTHERWISE SPECIFIED, MATERIALS SHALL BE AS BUILT.

Part 1

Part 2